ATESTEO

Excellence in drivetrain testing

Data sheet

FxiS / FxeS

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Torque measuring system					
Technology	-	Rotating			
Rated torque (Md_n) #1	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Rated torque short measurement range (optional, minimum) (Md_{ns}) #2	Nm	20,000 27,500	35,000 40,000	20,000 27,500	35,000 40,000
Accuracy class (extended for Md_n)	%	N/A			
Outputs	-	Frequency, Voltage, Current, CAN bus, Alert			
Test signal	-	see test report			
Mechanical dimensions #3					
Outer diameter of rotor #4	mm	418			
Lengths (Rotor, without centering)	mm	254			
Pitch circle diameter #5	mm	369.0			
Speeds and speed measuring systems					
Speed detection (integrated)	-	inductive			
Speed detection (optional)	-	without			
Maximum Speed without speed detection system	rpm	8,000			
Optional increased speed	rpm	N/A			
Maximum speed with magnetic speed encoder	rpm	N/A			
Maximum speed with optical speed encoder	rpm	N/A			
Maximum speed with inductive speed encoder	rpm	8,000			
Torque accuracy class per output type (related to Md_n)					
Frequency output	%	≤±0.10			
CAN output	%	≤±0.10			
Voltage output	%	≤±0.15			
Current output	%	≤±0.15			
Frequency output (option higher accuracy)	%	N/A			
CAN (option higher accuracy)	%	N/A			

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Accuracy class	%		≤±0.10		
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Linearity deviation including hysteresis related to Md_n #6					
Frequency, 0%...30%	%		≤±0.030		
Frequency, 30%...60%	%		≤±0.050		
Frequency, 60%...100%	%		≤±0.100		
CAN, 0%...30%	%		≤±0.030		
CAN, 30%...60%	%		≤±0.050		
CAN, 60%...100%	%		≤±0.100		
Voltage output	%		≤±0.15		
Current output	%		≤±0.15		
Rel. standard deviation of the reproducibility according to DIN 1319, by reference to variation of the output signal (rel. to Md_n)					
Frequency output	%		≤±0.05		
CAN output	%		≤±0.05		
Voltage output	%		≤±0.10		
Current output	%		≤±0.10		
Temperature influence per 10K in the nominal temperature range on the output signal related to the actual value of signal span (rel. to Md_n)					
Frequency output	%		≤±0.10		
CAN output	%		≤±0.10		
Voltage output	%		≤±0.15		
Current output	%		≤±0.15		
Temperature influence per 10K in the nominal temperature range on the zero signal (rel. to Md_n)					
Frequency output	%		≤±0.10		
CAN output	%		≤±0.10		
Voltage output	%		≤±0.15		
Current output	%		≤±0.15		
Long-term drift over 48h at reference temperature					
Voltage output	mV		<1.0		
Current output	µA		<0.80		

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Nominal sensitivity (range between zero torque and rated torque)					
Frequency output	kHz	20			
Voltage output	V	5.0 / 10.0 / 2.5 / 5.0			
Current output	mA	8 / 10			
Output signal at zero torque					
Frequency output	kHz	60			
Voltage output	V	0.0 / 0.0 / 2.5 / 5.0			
Current output	mA	12 / 10			
Nominal output signal					
Frequency output at positive nominal value	kHz	80			
Frequency output at negative nominal value	kHz	40			
Voltage output at positive nominal value	V	5 / 10 / 5 / 10			
Voltage output at negative nominal value	V	-5 / -10 / 0 / 0			
Current output at positive nominal value	mA	20 / 20			
Current output at negative nominal value	mA	4 / 0			
Max. modulation range					
Frequency output	kHz	30...90			
Voltage output	V	-10.5...10.5			
Current output	mA	0...24			
Group delay time (main TCU)					
Frequency output	µs	10			
Voltage output	µs	3,000			
CAN	µs	1,000			

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%		≤±0.10		
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000

Speed measuring system	Inductive (track at rotor)	
Pulse per rev (PPR)	ppr.	180
Maximum speeds (related to PPR)	rpm	8,000
Max. output frequency (RS422)	kHz	24
Minimum speed for sufficient pulse stability	rpm	>1.7
Speed measuring system	**Magneto resistive (2 tracks approx. 90 degree phase shifted)**	
Pulses per rev (PPR)	ppr.	N/A
Maximum speeds (related to PPR)	rpm	N/A
Max. output frequency (RS422)	kHz	N/A
Minimum speed for sufficient pulse stability	rpm	N/A
Nominal clearance (sensor - pole ring)	mm	N/A
Working airgap (sensor - pole ring)	mm	N/A
Nominal axial displacement (rotor - stator) #7	mm	N/A
Tolerance to nominal axial displacement (rotor - stator)	mm	N/A
Speed measuring system	**Optical**	
Pulses per rev (PPR)	ppr.	N/A
Maximum speeds (related to PPR)	rpm	N/A
Max. output frequency (RS422)	kHz	N/A
Minimum speed for sufficient pulse stability	rpm	N/A
Nominal radial displacement (rotor - stator)	mm	N/A
Tolerated radial displacement (rotor - stator) #7	mm	N/A
Nominal axial displacement (rotor - stator) #7	mm	N/A
Tolerance to nominal axial displacement (rotor - stator)	mm	N/A

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000

Angular measuring system		
Pulses per rev	ppr	N/A
Resolution	°	N/A
Output signals	-	N/A
Measurement ranges	°	N/A

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Temperature ranges					
Nominal temperature range *(Rotor)*	°C	0...80			
Operating temperature range *(Rotor)* #8	°C	-20...85			
Storage temperature range *(Rotor)*	°C	-30...85			
Nominal temperature range *(Stator)*	°C	0...70	0...70	0...80	0...80
Operating temperature range *(Stator)* #9	°C	-20...70	-20...70	-20...85	-20...85
Storage temperature range *(Stator)*	°C	-30...85			
Nominal temperature range *(TCU)*	°C	N/A	N/A	0...70	0...70
Operating temperature range *(TCU)*	°C	N/A	N/A	-20...70	-20...70
Storage temperature range *(TCU)*	°C	N/A	N/A	-30...85	-30...85
Mechanical shock (EN 60068-2-27)					
Quantity	-	1,000			
Duration	ms	3			
Acceleration	m/s²	650			
Vibration load (EN 60068-2-6)					
Frequency	Hz	10...2,000			
Duration	min.	150			
Acceleration	m/s²	200			
Load limits #10					
Limit torque, related to Md_n	%	250 200	175	250 200	175
Breaking torque approx., related to Md_n	%	500 400	300	500 400	300
Axial limit force	kN	136.00 170.00	203.00 236.00	136.00 170.00	203.00 236.00
Lateral limit force	N	10,500.00 14,000.00	17,500.00 21,000.00	10,500.00 14,000.00	17,500.00 21,000.00
Bending limit torque	Nm	1,850.00 2,470.00	3,080.00 3,700.00	1,850.00 2,470.00	3,080.00 3,700.00

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Mechanical values					
Torsional stiffness	kNm/rad	28,650 36,240	45,080 52,950	28,650 36,240	45,080 52,950
Angle of twist at Md_n	°	0.120 0.126	0.127 0.130	0.120 0.126	0.127 0.130
Axial stiffness	kN/mm	2,268 2,833	3,395 3,939	2,268 2,833	3,395 3,939
Radial stiffness	kN/mm	598 791	993 1,193	598 791	993 1,193
Bending stiffness	kNm/°	235.00 308.00	385.00 462.00	235.00 308.00	385.00 462.00
Deflection at axial limit force	mm	<0.07			
Additional radial deviation at lateral limit force	mm	<0.02			
Parallel deviation at bending limit torque	mm	<0.06			
Inherent frequency	Hz	550 640	700 750	550 640	700 750
Balance quality-level (DIN ISO 1949)	-	G2.5			
Inertia of rotor	kgm²	1.6378 1.6759	1.7144 1.7520	1.6378 1.6759	1.7144 1.7520
Max. limits for relative shaft vibration (peak to peak) #11	µm	$s_{(p-p)} = \frac{9000}{\sqrt{n}}$			

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Weight approx.					
Rotor #12	kg	76.6 80.6	84.3 87.6	76.6 80.6	84.3 87.6
Stator (without speed encoder) #12	kg	7.00	7.00	6.50	6.50
Mounting distances (without optional speed detection system)					
Nominal radial displacement (rotor - stator)	mm	3.5			
Tolerance to nominal radial displacement (rotor - stator)	mm	≤±0.2			
Nominal axial displacement (rotor - stator) #7	mm	13			
Tolerance to nominal axial displacement (rotor - stator)	mm	+0.5/-0.5			
Flatness and concentricity tolerances rotor					
Circular run-out-axial tolerance #13	mm	0.03			
Circular run-out-radial tolerance #13	mm	0.03			
Power supply					
Nominal supply	V (DC)	24			
Supply range #14	V (DC)	23...25			
Max. current consumption in measuring mode	A	<0.70			
Max. current consumption in start-up mode	A	<2			
Nominal power consumption	W	<17			
Load resistance					
Frequency output	-	RS422			
Voltage output	kOhm	≥5			
Dynamic					
Frequency output	kHz	≤7			
Voltage output	kHz	≤1			
Current output	kHz	≤1			
CAN output conversation rate	1/s	≤1,000			

Technical data

Type	-	F4iS	F4iS	F4eS	F4eS
Accuracy class	%	≤±0.10			
Rated torque (Md_n)	Nm	60,000 80,000	100,000 120,000	60,000 80,000	100,000 120,000
Miscellaneous					
Protection class (rotor)	-	IP54			
Protection class (stator)	-	IP54			
Protection class (rotor, extended)	-	On request			
Protection class (stator, extended)	-	On request			
Pitch circle screw information	-	16 * M30 (12.9)			
CAN	-	2B			
Configuration interface	-	RS232			
Central hole	mm	N/A			
Material	-	Steel			
Measuring range (related to Md_n)	%	120			
Compatible evaluation units (TCU)	-	Integrated	Integrated	TCU2	TCU2
Stator type	-	iS	iS	eS	eS
Sales information					
Article number	-	10000227	10000227	10001060	10001060
U.S. FCC certificate		Not required			

Remarks and information

Link no.	Topic	Remark
#1	Nominal torque	Based on customer requests, the measurement systems can optionally be optimized for not listed nominal torque values (intermediate ranges possible).
#2	Second torque range	The written second nominal torque value (Md_{ns}) is the smallest possible. Greater second torque ranges can be chosen on demand. Mechanical values and load limits vary between single and dual range torque meters. A data sheet for dual range torque meters with specific values can be requested.
#3	Dimensions	Mechanical dimensions are without engagement. Use the drawings and step files as master for your constructions.
#4	Detail in the drawings	Value can vary by optional components. Please find details to this attribute in the integrated drawings.
#5	Pitch circle diameter	The pitch circle diameter is identically at input and output side for most systems. More information is given in the drawings of a product.
#6	Linearity	Values of Linearity deviation incl. Hysteresis can only be reached if positive and negative sensitivity values are used.
#7	Reference planes	Please check the drawings for information about the reference planes of this attribute.
#8	Temperature range (rotor)	No condensation allowed.
#9	Temperature range (stator)	No condensation allowed. Temperature related to housing ground point.
#10	Load limits	The given values are only valid if no other load occurs at the same time. If the loads in sum are 100%, the max. error will be 0.3% of the nominal torque.

Remarks and information

Link no.	Topic	Remark
#11	Vibration limits	Vibration limits are not an influence to the machine. They reflect the allowed effect onto the rotor (ISO 7919-3). Parameter "n" is given in "r/min.".
#12	Weights	Weights are related to components without options like speed detection system. Please contact us for exact weight information of options.
#13	Flatness and concentricity tolerances	The parameters of "Flatness and concentricity tolerances rotor" are manufacturing tolerances.
#14	Supply voltage	The supply voltage range must be given at measurement system side. Long wires can reduce the voltage level from power supply to measurement system.

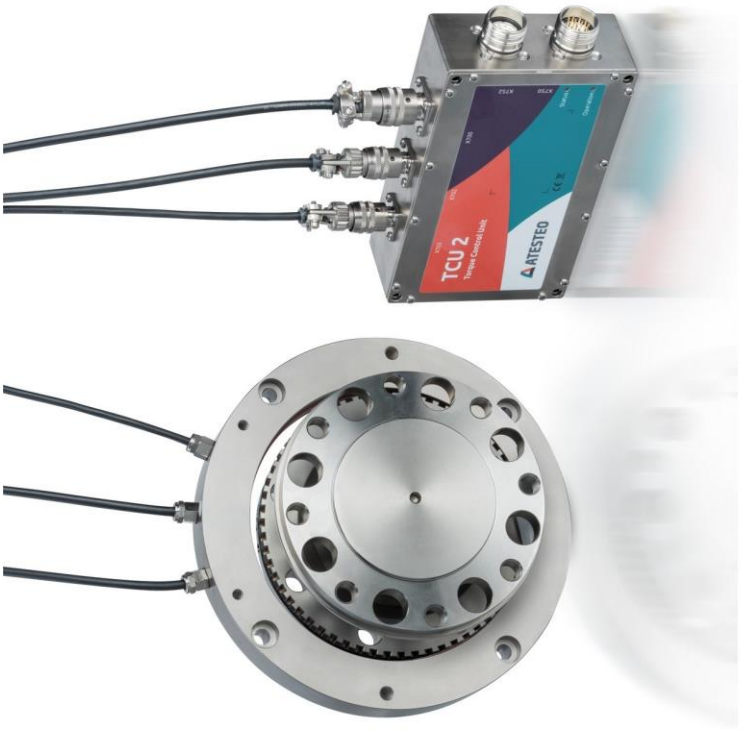
iS/eS variant

Drawing

iS

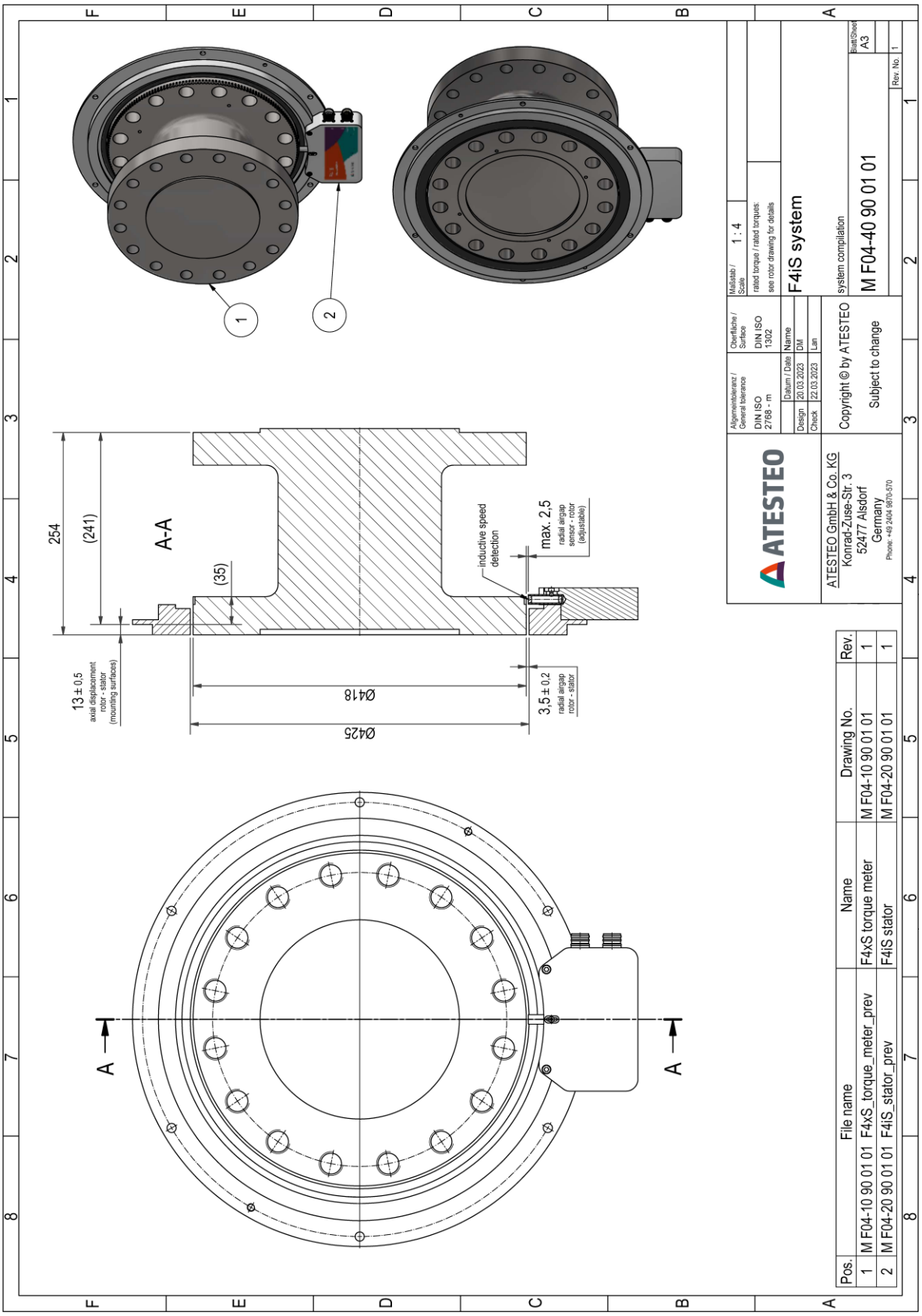
Rotor & stator with integrated evaluation unit (TCU)
Rotor & Stator mit integrierter Auswerteeinheit (TCU)

eS



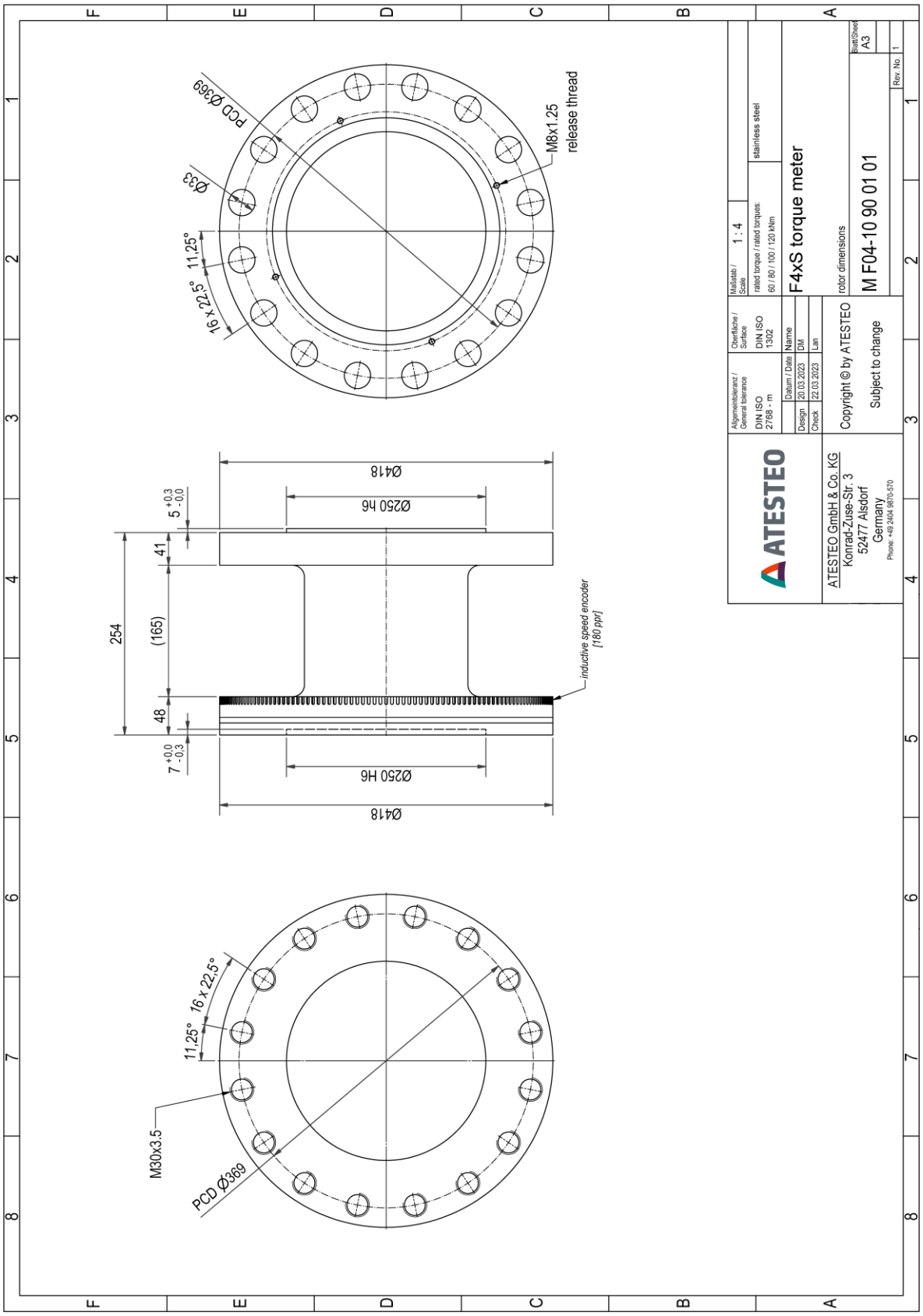
Rotor, ring stator & external evaluation unit (TCU)
Rotor, Ringstator & abgesetzte Auswerteeinheit (TCU)

Drawing



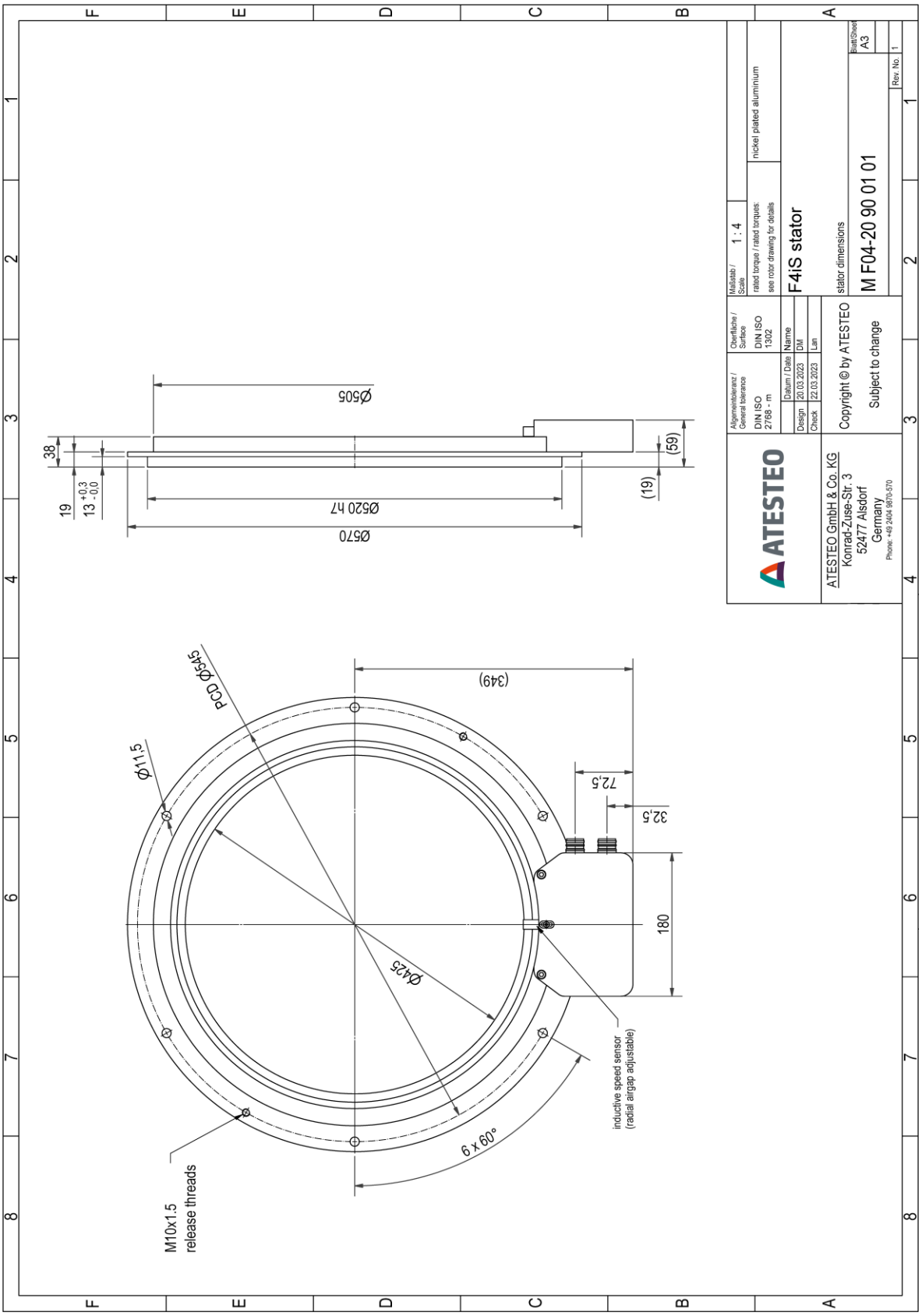
F4iS Rotor

Drawing

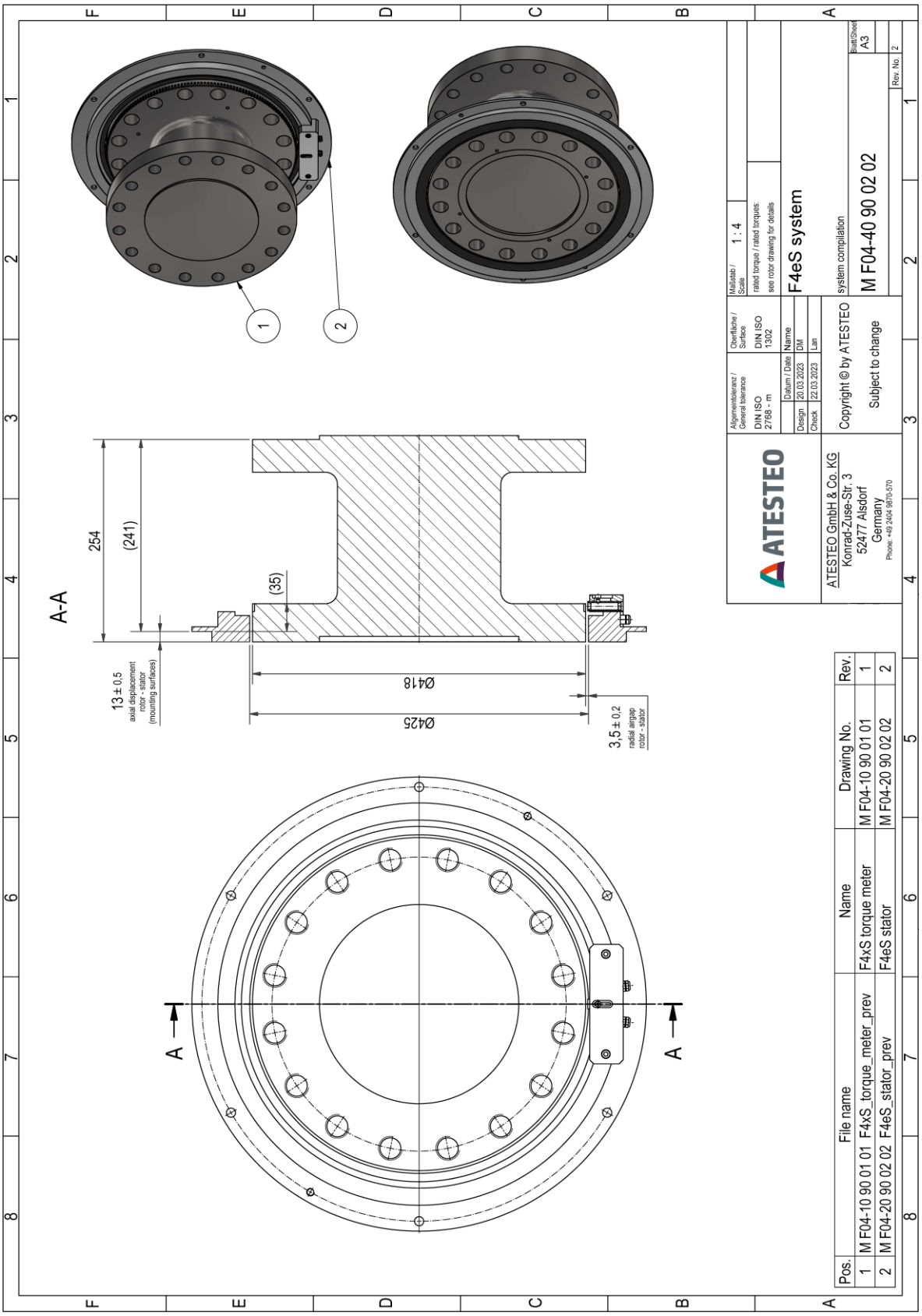


F4iS Stator

Drawing

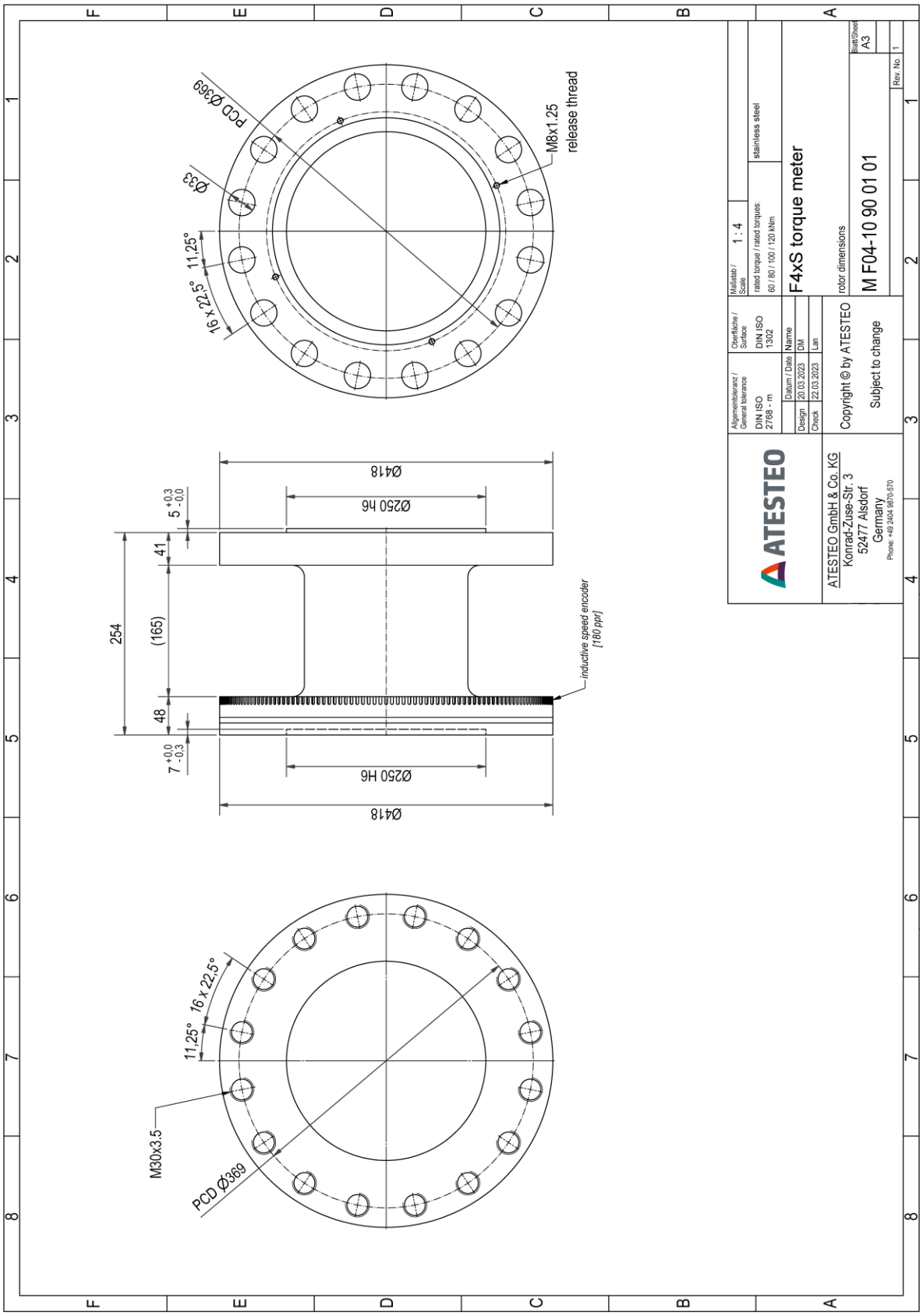


Drawing



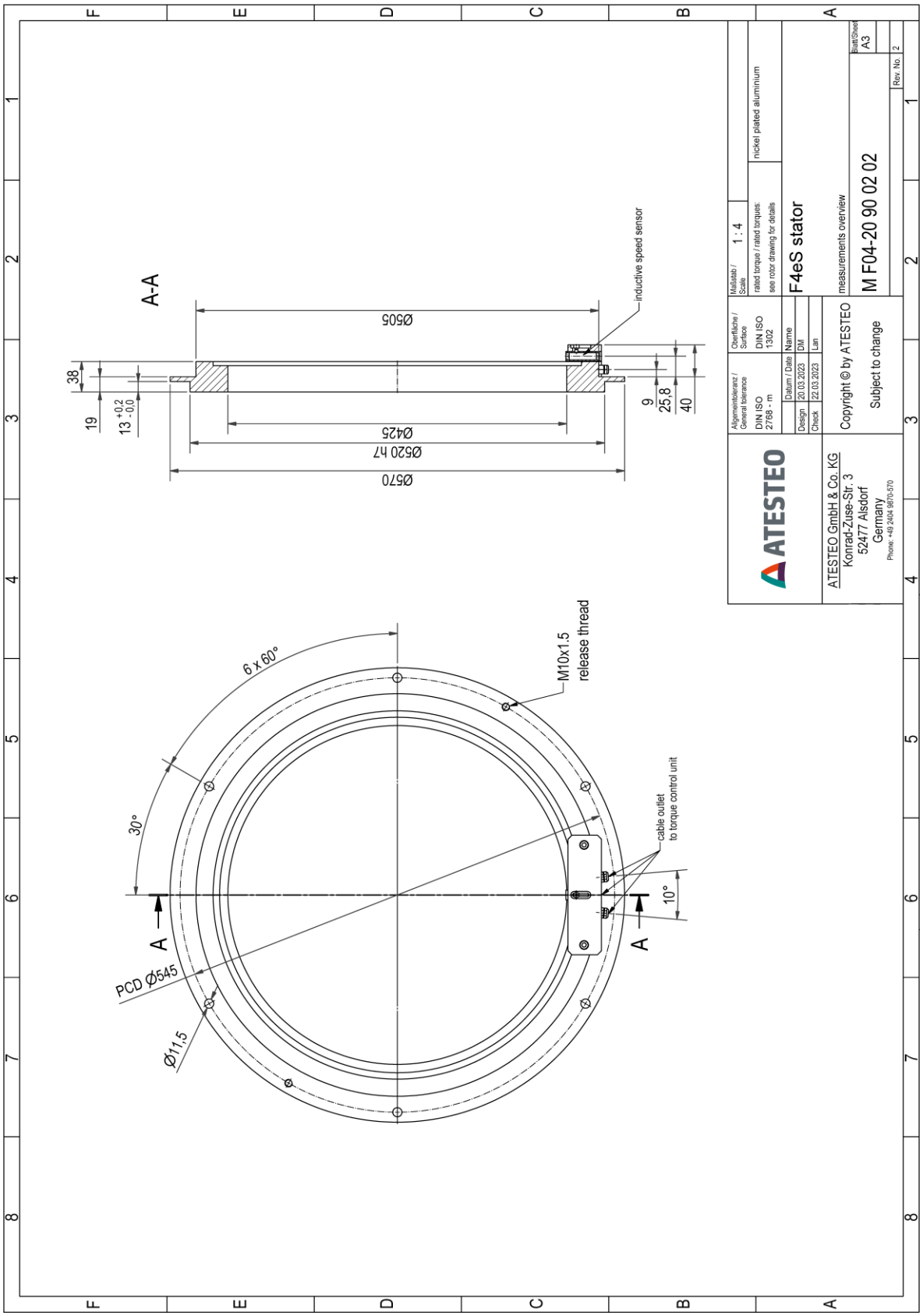
F4eS Rotor

Drawing

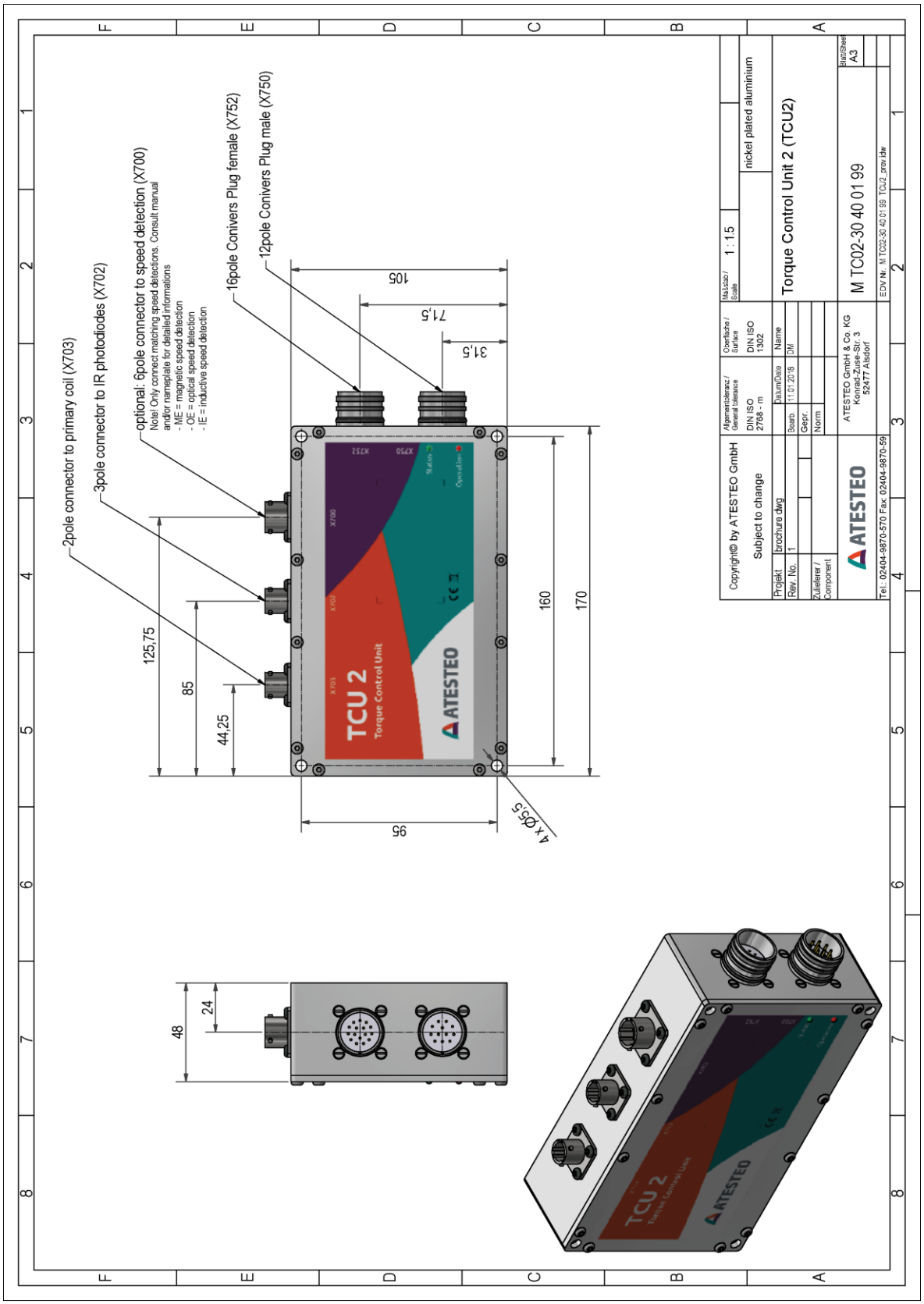


F4eS Stator

Drawing



Drawing



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